# Welded Connection Type Thermowell

### **General Description**

Weld in type thermowells are precision components manufactured to the highest standard from bar or forgings to serve as protective devices for primary sensing elements of all types.

A wide range of possible products are available. Conditions of pressure, temperature and corrosion resistance govern the size, shape and selection of materials to ensure optimum dependability system response and accuracy.



### **Standard Specification Overview**

#### Stem Outdiameter

A wide variety of tube or pipe sizes in a variety of schedules subject to requirements and process conditions.

#### Material

A wide range of materials are available including 304, 316, 321 stainless steel, 446 Cr-Fe, Carbon Steel, Chromium Steels, Hastelloy C22, C276 and X, Incoloy 800, Inconel 600, Monel 600 and Titanum.

#### Instrument Connection

Female in NPT. PT. PF or other thread forms.

#### **Process Connection**

Connection to the pipe or vessel may be by means of weld in type or socket weld.

Weld in thermowells are normally used where process pressure and velocities are too great for flanged and threaded or where long term inexpensive connections are required.

## Ordering Information for Thermowell

	•= 5	Standard Products	▲ = Available	NA = No	t Available
Model	Description				
WI	Bar-stock weld-in type				
WK	Bar-stock Socket weld type				
Code	Internal thread			WI	WK
F	PF 1/2"		'	<b>A</b>	<b>A</b>
T	PT 1/2"			<b>A</b>	<b>A</b>
N	NPT 1/2"			•	•
Χ	Others			<b>A</b>	<b>A</b>
Code	Well Material			WI	WK
SF	304SS			<b>A</b>	<b>A</b>
SS	316/316L SS			•	•
4F	A182 F304			<b>A</b>	<b>A</b>
6F	A182 F316			<b>A</b>	<b>A</b>
1F	A182 F91			<b>A</b>	<b>A</b>
XX	Others			<b>A</b>	<b>A</b>
Code	"T" Lagging length (mm)			WI	WK
45	45mm		,	•	•
50	50mm			<b>A</b>	<b>A</b>
55	55mm			<b>A</b>	<b>A</b>
75	75mm			<b>A</b>	<b>A</b>
XX	Others			<b>A</b>	<b>A</b>
Code	"U" Insertion Length (mm)			WI	WK
0100	100mm			<b>A</b>	<b>A</b>
0150	150mm			<b>A</b>	<b>A</b>
0200	200mm			<b>A</b>	<b>A</b>
0250	250mm			<b>A</b>	<b>A</b>
0300	300mm			<b>A</b>	<b>A</b>
XXXX	Others			<b>A</b>	<b>A</b>
Code	Туре			WI	WK
Т	Tapered			•	<b>A</b>
S	Straight			<b>A</b>	•
Code	Bore diameter			WI	WK
07	7mm			•	•
09	9mm			<b>A</b>	<b>A</b>
10	10mm			<b>A</b>	<b>A</b>
XX	Others			<b>A</b>	<b>A</b>
Code	Tip diameter			WI	WK
14	14			<b>A</b>	<b>A</b>
16	16			<b>A</b>	<b>A</b>
17	17			<b>A</b>	<b>A</b>
19	19			<b>A</b>	<b>A</b>

XX	Others	<b>A</b>	•
Code	Root diameter	WI	WK
14	14	<b>A</b>	•
16	16	<b>A</b>	<b>A</b>
17	17	<b>A</b>	<b>A</b>
19	19	<b>A</b>	<b>A</b>
20	20	<b>A</b>	<b>A</b>
21	21	<b>A</b>	<b>A</b>
23	23	<b>A</b>	<b>A</b>
25	25	<b>A</b>	<b>A</b>
XX	Others	<b>A</b>	<b>A</b>
Code	Option	WI	WK
0	None	•	•
Α	Chain & Plug (304 SS)	<b>A</b>	<b>A</b>
В	Chain & Plug (316 SS)	<b>A</b>	<b>A</b>
Χ	X-Ray Inspection	<b>A</b>	<b>A</b>
Sample M	lodel Selection : WKFSS450150T0743		

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\* The standard specification and price are subject to change without prior notice